

# More Precision

optoNCDT // Laser displacement sensors (triangulation)

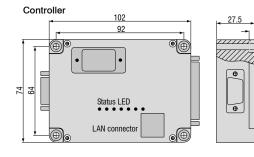




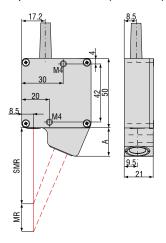
Analog laser triangulation sensors of the optoNCDT 1610 and 1630 series are designed for extremely fast measurement processes. Equipped with a PSD array, the sensors automatically adapt to the reflection factor of the measurement object enabling measurements even on changing surfaces.

The LD 1610 series achieves a frequency response of 10kHz (-3dB) while the LD 1630 series is suitable for measurements up to 100 kHz (-3dB).

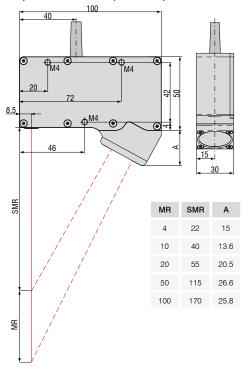
Equipped with analog interfaces (current, voltage) and an optional Ethernet interface, the controller can be easily integrated into diverse systems.



## optoNCDT 1610/1630 (4/10/20 mm)



## optoNCDT 1610/1630 (50/100 mm)



Sensors	LD1610-4	LD1610-10	LD1610-20	LD1610-50	LD1610-100
Measuring range	4 mm	10 mm	20 mm	50 mm	100 mm
Start of measuring range	22 mm	40 mm	55 mm	115 mm	170 mm
Linearity	≤ ± 8 µm	$\leq$ ± 20 $\mu$ m	$\leq$ ± 40 $\mu$ m	$\leq$ ± 100 $\mu$ m	$\leq$ ± 200 $\mu$ m
	≤ ± 0.2 % FSO				
Resolution (noise, dynamic 1)	2.6 μm	6.5 $\mu$ m	13.0 μm	32.5 $\mu$ m	65 μm
Resolution (noise, static 2)	0.2 μm	0.5 μm	1 <i>µ</i> m	2.5 μm	6 μm
Spot diameter	0.3 mm	0.6 mm	0.9 mm	1.5 mm	1.5 mm
Frequency response	10 kHz (-3dB)				
Light source	laser, wavelength 670 nm, red (visible)				
Laser safety class	class 2				
Max. vibration	10 g to 1 kHz (sensor head, 20 g optional)				
Operating temperature	0° +50 °C				
Storage temperature	-20° +70 °C				

Other measuring ranges on request  $^{1)}$  Measurement on white target - Frequency response 10 kHz  $^{2)}$  Measurement on white target - Frequency response 20 Hz

Sensors	LD1630-4	LD1630-10	LD1630-20	LD1630-50
Measuring range	4 mm	10 mm	20 mm	50 mm
Start of measuring range	22 mm	40 mm	55 mm	115 mm
Linearity	≤ ± 12 µm	$\leq$ ± 30 $\mu$ m	$\leq$ ± 60 $\mu$ m	≤ ± 150 µm
	$\leq$ ± 0.3 % FSO			
Resolution (noise, dynamic1)	7 μm	17.5 μm	35 μm	50 $\mu$ m
Resolution (noise, static <sup>2)</sup> )	0.4 μm	1 <i>µ</i> m	2 µm	7.5 µm
Spot diameter	0.3 mm	0.6 mm	0.9 mm	1.5 mm
Frequency response	100 kHz (-3dB)			
Light source	laser, wavelength 670 nm, red (visible)			
Laser safety class	class 2			
Max. Vibration	5 g to 1 kHz (sensor head, 20g optional)			
Operating temperature	0 +40 °C			
Storage temperature	-30 +75 °C			

Other measuring ranges on request 1) Measurement on white target - Frequency response 100 kHz 2) Measurement on white target - Frequency response 230 Hz

Controller				
Analog output	distance	$\pm$ 10 V (optional 0 10 V / 0 5 V) ; 4 20 mA		
	output impedance	approx. 0 Ohm (10 mA max.)		
	tilt angle	with 30° object inclination (axis A): approx. 0.5% (white target)		
	frequency response	DC 10 kHz / 100 kHz		
	thermal drift	0.02 % °C FSO		
	light intensity	0 V 10 V		
Digital output	Ethernet (optional)	TCP/IP factory set IP 192.168.122.245 (sampling frequency 1 30 kHz)		
Switching outputs with display	MIN	+24 V when distance < MIN, LED yellow		
	OK	+24 V when distance > MIN and < MAX, LED green		
	MAX	+24 V when distance > MAX, LED orange		
	Error	+24 V, LED red		
Switching hysteresis		approx. 0.5 % FSO		
Permissible ambient light		20,000 lux		
Operating time		50,000 h (laser diode)		
Insulation voltage		200 VDC, 0 V against housing		
Humidity		up to 90 % RH, non-condensing		
Protection class		sensor: IP64, controller: IP40		
Supply voltage		10 30 VDC		
Max. current consumption		200 mA (24 V)		
Connector		25-in D-sub		
Sensor cable length, standard		2 m		

## Accessories for all optoNCDT Series

#### Power supply

PS 2020 (power supply 24 V / 2.5 A, input 100 - 240 V AC, output 24 VDC / 2.5 A, mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022)

## Controller unit for evaluation and signal conversion

 C-Box/2A (controller for conversion and evaluation of up to 2 sensor signals)

#### Interface card

 IF2008 (interface card for multiple signal processing; analog and digital interfaces)

#### **USB** converter

 IF2001/USB RS422/USB converter (converter for digital signals in USB)

#### **USB** converter

■ IF2004/USB 4-channel RS422/USB converter (converter for up to 4 digital signals in USB)

## Accessories for optoNCDT 1320 / 1420 / 1402CL1 Supply and output cable (drag-chain suitable)

■ PCF1420-1/I (1 m, output 4...20 mA)

PCF1420-1/I(01) (1 m, output 4...20 mA)

PCF1420-3/I (3 m, output 4...20 mA)

PCF1420-6/I (6 m, output 4...20 mA)

PCF1420-10/I (10 m, output 4...20 mA)

PCF1420-15/I (15 m, output 4...20 mA)

PCF1420-3/U (3 m, with integrated resistor, output 1...5 VDC)\*

PCF1420-6/U (6 m, with integrated resistor, output 1...5V DC)\*

PCF1420-10/U (10 m, with integrated resistor, output 1...5 VDC)\*

PCF1420-15/U (15 m, with integrated resistor, output 1...5 VDC)\*

PCF1420-3/IF2008 (3 m, interface and supply cable)

PC1420-6/IF2008 (6 m, supply and output cable)

PCF1420-10/IF2008 (10 m, interface and supply cable)

\* on request with output 2...10 VDC

## Supply and output cable, suitable for use with robots

(available in 90° version)

PCR 1402-3/I (3 m)

PCR 1402-6/I (6 m)

PCR 1402-8/I (8 m)

## Accessories for optoNCDT 1610 / 1630

Supply and output cable

PC 1605-3 (3 m)PC 1605-6 (6 m)

PC 1607-5/BNC (5 m, BNC connector)

## Accessories for optoNCDT 1750/1750LL/1700BL

Supply and output cable (drag-chain suitable)

PC 1700-3 (3 m)

PC 1700-10 (10 m)

PC 1700-10/IF2008 (10 m, for use with interface card IF2008)

PC 1700-3/T (3 m, for use with trigger box)

PC 1700-10/T (10 m, for use with trigger box)

PC 1700-3/USB (3 m, with USB-RS422-converter, power supply 90 ... 230 V AC)

## Supply and output cable (suitable for use with robots)

PCR 1700-5 (5 m)

PCR 1700-10 (10 m)

## Supply and output cables for temperatures up to 200 °C

■ PC1700-3/OE/HT (3 m)

PC1700-6/OE/HT (6 m)

PC1700-15/OE/HT (15 m)

## Protection housing

SGH model (sizes S and M)

SGHF model (sizes S and M)

■ SGHF-HT model

## Accessories for optoNCDT 2300 / 2300LL / 2300BL

## Supply and output cable

 PC2300-0,5Y (connection cable to PC or PLC; for operation a PC2300-3/SUB-D will be required)

PC2300-3/SUB-D (3 m; for operation a PC2300-0,5Y will be required)

PC 2300-3/IF2008 (interface and supply cable)

■ PC 2300-3/OE (3 m)

PC 2300-6/OE (6 m)

■ PC 2300-9/OE (9 m)

PC 2300-15/OE (15 m)

\* other cable lengths on request

## Protection housing

SGH model (sizes S and M)

SGHF model (sizes S and M)

■ SGHF-HT model

## Supply and output cables for temperatures up to 200 °C

- PC2300-3/OE/HT (3 m)

PC2300-6/OE/HT (6 m)

PC2300-9/OE/HT (9 m)

■ PC2300-15/OE/HT (15 m)

## High performance sensors made by Micro-Epsilon



Sensors and systems for displacement and position



Sensors and measurement devices for non-contact temperature measurement



2D/3D profile sensors (laser scanner)



Optical micrometers, fiber optic sensors and fiber optics



Color recognition sensors, LED analyzers and color inline spectrometer



Measurement and inspection systems